

DECLARATION OF PERFORMANCE

Machine strength graded structural timber

Construction product

Machine strength graded structural timber which fulfills the requirements according to EN 14081-1:2005+A1:2011.

Intended use of the construction product

For load-bearing purposes in construction works designed according to Eurocode 5 (EN 1995) and for other uses where the strength and stiffness of the structure is essential.

Producer

Company: Moelven Østerdalsbruket AS
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Web site: www.moelven.com

System of assessment and verification of constancy of performance of the construction product

System 2+.

Certification

The notified body Norsk Trelastkontroll (identification number 1070) has performed an initial inspection of the manufacturing plant and of the factory production control and performs continuous surveillance, assessment and evaluation of our factory production control. Norsk Trelastkontroll has issued EC Certificate of Factory Production Control No. 1070 – CPD – 013

Declared performance

Performance for machine strength graded structural timber in conformity with the harmonized European standard EN 14081-1:2005+A1:2011 Timber structures – Strength graded structural timber with rectangular cross section – Part 1: General requirements.

Essential characteristics

Species/ species group
Growth area
Range of thickness (fire resistance)
Range of width (fire resistance)
Surface finish
Dry or wet graded
Grading machine
Strength, stiffness and density
Durability
Reaction to fire
Release of dangerous substances

Declared performance

WPPA: gran (*Picea abies*) and furu (*Pinus sylvestris*)
NNE Europe (Northern and North Eastern Europe)
38 - 100 mm
100 - 225 mm
Sawn or planed
Dry graded
Dynagrade model 1B, serial no 055. Data program updated in 2011.
According to EN 338: C24
4 (according to EN 350-2)
D-s2, d0 (according to EN 14081-1, Table C.1)
NPD

That the performance for our construction product machine strength graded structural timber is in accordance with the declared performance given above is certified:

Koppang, 2013-07-01.

Moelven Østerdalsbruket AS


Mari Austeng-Jørgensen



**CERTIFICATE OF FACTORY PRODUCTION CONTROL (FPC)
1070 - CPD - 013**

In compliance with the Directive 89/106/EEC of the Council of European Communities of 21 December 1988 on the approximation of laws, regulations and administrative provisions of the Member States relating to the construction products (Construction Products Directive - CPD), amended by the Directive 93/68/EEC of the Council of European Communities of 22 July 1993, it has been stated that the construction product

Strength graded structural timber with rectangular cross section

Visual graded after INSTA 142 and machine graded by
Dynagrade Model 1b, Serial No. 055
in strength classes including C30.

Wood species Norway spruce (*Picea abies*) and Scots pine (*Pinus sylvestris*)

produced by the manufacturer

**Moelven Østerdalsbruket AS
Postboks 23
NO-2480 Koppang
Norge**

is submitted by the manufacturer to the initial type-testing of the product and that the factory production control, and the notified body - Treteknisk - has performed the initial inspection of the factory and of the factory production control, and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the attestation of factory production control described in Annex ZA of the standard

NS-EN 14081-1: 2006

were applied.

This certificate was first issued on 2008-12-05 and remains valid as long as the conditions laid down in the harmonised technical specification in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Oslo, 2008-12-05


Jostein Byhre Baardsen
Managing Director

**EC Sertifikat - Produksjonskontroll i fabrikk (FPC)
1070 - CPD - 013**

I henhold til Direktiv 89/106/EEC fra Det Europeiske Råd av 21. desember 1988 om overensstemmelse av lover, regler og administrative bestemmelser for medlemslandene i forhold til produkter til byggverk (Byggeveredirektivet - CPD), endret ved Direktiv 93/68/EEC av Det Europeiske Råd den 22. juli 1993, attesteres det at byggevaren

Styrkesortert konstruksjonstrevirke med rektangulært tverrsnitt

Sortert visuelt etter INSTA 142 og maskinelt med styrkesorteringsmaskin
Dynagrade Modell 1b, serienr. 055
I styrkeklasser opp til og med C30.
Treslagene gran (*Picea abies*) og furu (*Pinus sylvestris*)

Produsert av

**Moelven Østerdalsbruket AS
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er av produsenten underlagt en innledende typeprøving og produksjonskontroll i fabrikk, og det utpekte tekniske kontrollorganet Norsk Treteknisk Institutt har utført en innledende inspeksjon av fabrikk og av produksjonskontrollen i fabrikk, og foretar løpende overvåking, vurdering og godkjenning av fabrikkens produksjonskontroll.

Dette sertifikat bekrefter at alle bestemmelser vedrørende produksjonskontroll i fabrikk beskrevet i Annex ZA i standarden

NS-EN 14081-1: 2006

ble overholdt.

Dette sertifikat ble først utstedt 2008-12-05 og vil være gyldig så lenge som betingelsene gitt i den nevnte harmoniserte standard eller produksjonskontrollen i fabrikk ikke endres betydelig.

Oslo, 2008-12-05


Jostein Byhre Baardsen
Adm. Dir.