

Dok: 14081\_ver 2.0 Datum 2018-02-05 Sign: OM/EM

#### **DECLARATION OF PERFORMANCE**

# Machine strength graded structural timber

## **Construction product**

Machine strength graded structural timber which fulfills the requirements according to EN 14081-1:2005+A1:2011.

#### Intended use of the construction product

For load-bearing purposes in construction works designed according to Eurocode 5 (EN 1995) and for other uses where the strength and stiffness of the structure is essential.

#### **Producer**

Company: Moelven Notnäs Ransby AB, dept. Ransby Address: Branäsvägen 35, SE-68060 SYSSELBÄCK

Telephone: +46 (0)10 122 55 60
E-mail: peter.broberg@moelven.se
Web site: www.moelven.com/cert

### System of assessment and verification of constancy of performance of the construction product

System 2+.

#### Certification

The notified body Norsk Trelastkontroll (identification number 1070) has performed an initial inspection of the manufacturing plant and of the factory production control and performs continuous surveillance, assessment and evaluation of our factory production control. Norsk Trelastkontroll has issued EC Certificate of Factory Production Control No. 1070 – CPD – 135.

#### **Declared performance**

Performance for machine strength graded structural timber in conformity with the harmonized European standard EN 14081-1:2005+A1:2011 Timber structures – Strength graded structural timber with rectangular cross section – Part 1: General requirements.

Essential characteristics Declared performance

Species/ species group WPPA: gran (Picea abies) and furu (Pinus sylvestris)
Growth area NNE Europe (Northern and North Eastern Europe)

Range of thickness (fire resistance)

Range of width (fire resistance)

Surface finish

Dry or wet graded

24 - 75 mm

75 - 175 mm

Sawn or planed

Dry graded

Grading machine Dynagrade Model 1b. Serial no 023

Strength, stiffness and density According to EN 338: C18, C24, C30, T15, T22

Durability 4 (according to EN 350-2)

Reaction to fire D-s2, d0 (according to EN 14081-1, Table C.1)

Release of dangerous substances NPD

That the performance for our construction product machine strength graded structural timber is in accordance with the declared performance given above is certified:

Ransby, 2018-Q2-05.

Moelven Notras Ransby AB, dept. Ransby

Pleter Broberg MD



Notified body No. 1070

# Certificate of conformity of the factory production control (FPC)

1070 - CPR - 135

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

# Strength graded structural timber with rectangular cross section

machine graded by
Dynagrade Modell 1b, serial no. 023 in dry grading facility
in strength classes including C30.
Wood species Norway spruce (*Picea abies*) and Scots pine (*Pinus sylvestris*)

produced by

Moelven NotnäsRansby avd. Ransby AB Branäsvägen 35 SE-680 80 Sysslebäck

and produced in the manufacturing plant

Moelven NotnäsRansby avd. Ransby AB Branäsvägen 35 SE-680 80 Sysslebäck

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

## EN 14081-1:2005+A1:2011

under system 2+ for the performances set out in this certificate are applied and that the factory production control fulfils all the prescribed requirements for these performances.

This certificate was first issued on 2018-01-09 and will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performances of the declared essential characteristics, do not change, and the construction product, and the manufacturing conditions in the plant are not modified significantly, unless suspended or withdrawn by the factory production control certification body.

2018-01-09

Hilde Tellesbø Managing Director





Utpekt kontrollorgan nr. 1070

# Samsvarssertifikat for produksjonskontroll i fabrikk (FPC)

1070 - CPR - 135

I henhold til Forordning 305/2011/EU fra det Europeiske Parlament og Råd av 9. mars 2011 (Byggevareforordningen eller CPR), gjelder dette sertifikat for byggevaren

# Styrkesortert konstruksjonstrevirke med rektangulært tverrsnitt

maskinelt med styrkesorteringsmaskin Dynagrade styrkesorteringsmaskin Modell 1b, serienr. 023 I styrkeklasser opp til og med C30. Treslagene gran (*Picea abies*) og furu (*Pinus sylvestris*)

produsert av

Moelven NotnäsRansby avd. Ransby AB Branäsvägen 35 SE-680 80 Sysslebäck

og produsert ved fabrikken

Moelven NotnäsRansby avd. Ransby AB Branäsvägen 35 SE-680 80 Sysslebäck

Dette sertifikat bekrefter at alle bestemmelser vedrørende vurdering og kontroll av konstant ytelse beskrevet i Annex ZA i standarden

## EN 14081-1:2005+A1:2011

under system 2+ for de ytelser nevnt i dette sertifikat ble overholdt og at produksjonskontrollen i fabrikken oppfyller alle foreskrevne krav for disse ytelser.

Dette sertifikat ble først utstedt 2018-01-09 og vil være gyldig så lenge som de testmetoder og/eller produksjonskontrollens krav som er inkludert i den harmoniserte standarden, og brukt til å vurdere ytelsene av de klarerte essensielle egenskaper, ikke endres, og at byggevaren og produksjonsforholdene i fabrikken ikke endres vesentlig, så sant sertifikatet ikke er opphevet eller tilbaketrukket av sertifiseringsorganet for produksjonskontroll i fabrikk.

2018-01-09

Hilde Tellesbø Adm. Dir.

